



13" LOKREEL® Pro Anti-Static Component Packaging Reels

LOKREEL® Pro component packaging reels are ideal for shipment and storage of any component packaged in carrier tape. The LOKREEL® Pro high-impact injection molded polystyrene construction offers exceptional protection to devices. LOKREEL® Pros are sold and shipped disassembled in halves to minimize shipping cost and provide compact storage.

- Shipped in halves to decrease shipping costs by up to 70%
- "Neat-stacked," high-density packing reduces needed storage space by as much as 60%
- Halves configuration offers flexibility in managing the different reel widths needed during production—from 8mm to 56mm
- Assembles with simple twisting motion—no gluing or fasteners

CONSTRUCTION

LOKREEL® Pro halves are injection-molded using a specially formulated high impact polystyrene (HIPS). Antistatic agent is applied to RD series LOKREEL® Pros by emersion in solution. Re-use of this product may degrade the antistatic properties.

Reel Width (mm)	LOKREEL® Pro Flange Combinations
8	4 + 4mm
12	4 + 8mm
16	8 + 8mm
24	8 + 16mm
32	16 + 16mm
44	16 + 28mm
56	28 + 28mm

CONFIGURATIONS

LOKREEL® Pros have an outside diameter of 13" (330mm) and a 1/2" (13mm) diameter arbor hole. Reel halves are available in a variety of hub diameters and hub widths. Hub diameters include the standard 4" (102mm) hub suitable for most carrier tapes and the 7" (178mm) hub designed to protect devices contained in deep pocket and narrow pitch carrier tapes. Available hub widths include 4mm, 8mm, 16mm and 28mm. Any combination of these hub widths will combine to produce a reel for EIA standard carrier tape widths of 8, 12, 16, 24, 32, 44 and 56mm. The table demonstrates LOKREEL® Pro half combinations and the reel widths they produce.

SHELF LIFE AND STORAGE

We recommend that type RD Antistatic LOKREEL® Pros be used within 2 years of the date of manufacture. Type RC Conductive LOKREEL® Pros have an indefinite shelf life. Store this product in its original packaging in a climate controlled environment where temperature ranges from 21°C +/- 17°C (70° +/- 30°F). Allow the product to stabilize at room temperature prior to use. The mechanical integrity of the product is not affected by humidity.

PART NUMBERS

Hub Width	White Antistatic		Black Conductive	
	4" Diameter Hub	7" Diameter Hub	4" Diameter Hub	7" Diameter Hub
4mm	RD33004SW	RD33704SW	RC33004SW	-
8mm	RD33008SW	RD33708SW	RC33008SW	RC33708SW
16mm	RD33016SW	RD33716SW	RC33016SW	RC33716SW
28mm	RD33028SW	RD33728SW	RC33028SW	RC33728SW



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Antistatic LOKREEL® Pro Properties

The values presented for this product are typical laboratory data and may be changed without notice.

Property	Typical Value	Test Method / Standard
Tensile Strength	3900 PSI	ASTM D-638
Elongation	45%	ASTM D-638
Flexural Modulus	280,000 PSI	ASTM D-790
Vicat Softening	85°C (185°F)	ASTM D-1525
Specific Gravity	1.04 g/cc	ASTM D-892
Surface Resistivity (Antistatic)	$\leq 10^{11}$ ohms/square	ASTM D 257 Static Dissipative per EIA 541
Colour	White	N/A

Conductive LOKREEL® Pro Properties

The values presented for this product are typical laboratory data and may be changed without notice.

Property	Typical Value	Test Method / Standard
Tensile Strength	3500 PSI	ASTM D-638
Elongation	50%	ASTM D-638
Flexural Modulus	270,000 PSI	ASTM D-790
Vicat Softening	85°C (185°F)	ASTM D-1525
Specific Gravity	1.06 g/cc	ASTM D-892
Surface Resistivity (Antistatic)	$\leq 10^5$ ohms/square	ASTM D 257 Static Dissipative per EIA 541
Colour	Black	N/A